



API PIPE ERW & SEAMLESS PIPE

Specification : ASTM A106 Grade B / ASTM A53B / API 5L

Size				
Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m
1/8"	10.3	40 (std)	1.73	0.36
		80 (XS)	2.41	0.46
1/4"	13.7	40 (std)	2.24	0.63
		80 (XS)	3.02	0.80
3/8"	17.1	40 (std)	2.31	0.85
		80 (XS)	3.2	1.1
1/2"	21.3	40 (std)	2.77	1.27
		80 (XS)	3.73	1.62
		(XXS)	7.47	2.55
3/4"	26.7	40 (std)	2.87	1.68
		80 (XS)	3.91	2.19
		(XXS)	7.82	3.63
1"	33.4	40 (std)	3.38	2.5
		80 (XS)	4.55	3.23
		160	6.35	4.23
		(XXS)	9.09	5.45
1-1/4"	42.2	40 (std)	3.56	3.38
		80 (XS)	4.85	4.47
		160	6.35	5.6
		(XXS)	9.7	7.76
1-1/2"	48.3	40 (std)	3.68	4.05
		80 (XS)	5.08	5.41
		160	7.14	7.24
		(XXS)	10.16	9.55
2"	60.3		2.11	3.02
			2.77	3.93
			3.18	4.47
			3.58	5
		40 (std)	3.91	5.44
			4.37	6.03
			4.78	6.54
		80 (XS)	5.54	7.48
			6.35	8.45
			7.14	9.35
		160	8.74	11.11
		(XXS)	11.07	13.45

Size				
Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m
2-1/2"	73		2.11	3.68
			2.77	4.8
			3.18	5.47
			3.58	6.14
			3.96	6.75
			4.37	7.4
			4.78	8.04
		40 (std)	5.16	8.62
			5.49	9.13
			6.35	10.44
		80 (XS)	7.01	11.41
		160	9.52	14.91
3"	88.9	(XXS)	14.02	20.39
			2.11	4.51
			2.77	5.88
			3.18	6.72
			3.58	7.54
			3.96	8.3
			4.37	9.1
			4.78	9.91
		40 (std)	5.49	11.29
			6.35	12.93
			7.14	14.39
3-1/2"	101.6	80 (XS)	7.62	15.27
		160	11.13	21.33
		(XXS)	15.24	27.67
			2.11	5.17
			2.77	6.75
			3.18	7.7
			3.58	8.65
			3.96	9.53
			4.37	10.47
			4.78	11.39
		40 (std)	5.74	13.57
			6.35	14.91
			7.14	16.62
		80 (XS)	8.08	18.62

Thickness Tolerance : $\pm 10\%$



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Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m
4"	114.3		2.11	5.84
			2.77	7.61
			3.18	8.7
			3.58	9.77
			3.96	10.78
			4.37	11.84
			4.78	12.9
			5.16	13.88
			5.56	14.91
		40 (std)	6.02	16.07
			6.35	16.91
		60	7.14	18.86
			7.92	20.79
		80 (XS)	8.56	22.31
			11.13	28.3
			13.49	33.53
		(XXS)	17.12	41.02
5"	141.3		2.11	7.24
			3.18	10.81
			3.96	13.42
			4.78	16.07
			5.56	18.62
		40 (std)	6.55	21.76
			7.14	23.61
			7.92	26.05
			8.74	28.55
		80 (XS)	9.52	30.94
			12.7	40.26
			15.88	49.08
		(XXS)	19.05	57.41
6"	168.3		2.11	8.64
			2.77	11.31
			3.18	12.93
			3.58	14.54
			3.96	16.06
			4.37	17.65
			4.78	19.24
			5.16	20.73
			5.56	22.31
		30	6.35	25.35
		40 (std)	7.11	28.26
			7.92	31.34
			8.74	34.38
			9.52	37.28
		80 (XS)	10.97	42.56
			12.7	48.72

Size				
Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m
6"	168.3		120	54.2
			15.88	59.65
		160	18.26	67.55
		(XXS)	21.95	79.18
8"	219.1		3.18	16.91
			3.96	21.02
			4.78	25.23
			5.16	27.2
			5.56	29.28
		20	6.35	33.31
		30	7.04	36.79
			7.92	41.26
		40 (std)	8.18	42.53
			8.74	45.31
			9.52	49.21
		60	10.31	53.09
			11.13	57.05
		80 (XS)	12.7	64.63
			14.27	72.09
		100	15.09	75.89
			15.88	79.54
10"	273		120	90.43
			140	100.93
		(XXS)	22.22	107.87
		160	23.01	111.25
			3.96	26.29
			4.78	31.59
			5.16	34.06
			5.56	36.69
		20	6.35	41.77
			7.09	46.47
		30	7.8	51.00
			8.74	56.94
		40 (std)	9.27	60.29
			11.13	71.85
		60 (XS)	12.7	81.54
			14.27	91.08
		80	15.09	95.97
			15.88	100.66
		100	18.26	114.74
			20.26	128.37
		120	21.44	133
		140	25.4	155.1

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Outside Diameter		Wall Thickness		Weight	Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m	Normal Size	mm	Schedule	mm	kg/m
12"	323.8		4.37	34.42	16"	406.4		4.78	47.29
			4.78	37.57				5.16	51.02
			5.16	40.51				5.56	54.98
			5.56	43.66			10	6.35	62.63
		20	6.35	49.72				7.14	70.26
			7.14	55.74			20	7.92	77.86
			7.92	61.74				8.74	85.68
		30	8.38	65.2			30 (std)	9.52	93.21
			8.74	67.89				10.31	100.72
		(std)	9.52	73.82				11.13	108.44
		40	10.31	79.72				11.91	115.87
			11.13	85.78			40 (XS)	12.7	123.29
		(XS)	12.7	97.44				14.27	138.02
		60	14.27	108.96				15.88	152.87
			15.88	120.55			60	16.66	160.12
		80	17.48	132.01				17.48	167.58
			19.05	143.17				19.05	181.94
			20.62	154.21				20.62	196.18
		100	21.44	159.85			80	21.44	203.48
			22.22	165.29				22.22	210.53
		120	25.4	186.92				23.83	224.75
14"	355.6		4.78	41.3	18"	457.2		4.78	53.26
			5.16	44.55				5.56	61.95
		10	5.33	46.07			10	6.35	70.59
			5.56	48.01				7.14	79.21
			6.35	54.68			20	7.92	87.79
		20	7.14	61.32				8.74	96.62
			7.92	67.94				9.52	105.14
			8.74	74.73				10.31	113.63
		30 (std)	9.52	81.28				11.13	122.36
			10.31	87.79				11.91	130.79
		40	11.13	94.49				12.7	139.19
			11.91	100.96			40	14.27	155.91
		(XS)	12.7	107.38				15.88	172.75
			14.27	120.14				17.48	189.48
		60	15.09	126.68			60	19.05	205.8
			15.88	132.98				20.62	222.02
		80	17.48	145.69				22.22	238.36
			19.05	158.08			80	23.83	254.59
			20.62	170.35				25.4	270.43
		100	22.22	182.69				26.97	286.15
			23.83	194.9				28.58	302
			25.4	206.8				30.15	317.47
								30.18	317.73
								31.75	333.07

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Outside Diameter		Wall Thickness		Weight	Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m	Normal Size	mm	Schedule	mm	kg/m
20"	508		5.56	68.92	22"	558.8	100	34.92	451.14
		10	6.35	78.54				36.5	470.06
			7.14	88.15				36.53	—
			7.92	97.71				38.1	489.17
			8.74	107.56					
		20	9.52	117.07	24"	609.6	10	6.35	94.45
			10.31	126.55				7.14	106.02
			11.13	136.3				7.92	117.57
			11.91	145.72				8.74	129.45
		30	12.7	151.1			20	9.52	140.94
			14.27	173.78				10.31	152.39
			15.88	192.64				11.13	164.17
			17.48	211.36				11.91	175.55
			19.05	229.67				12.7	186.92
		60	20.62	247.85			30	14.27	209.54
			22.22	266.2				15.88	232.41
			23.83	284.43			40	17.48	255.14
			25.4	302.25				19.05	277.39
			26.97	319.94				20.62	299.52
			28.58	337.79				22.22	321.88
			30.15	355.25				23.83	344.12
			31.75	372.84				25.4	365.88
			33.32	390.04				26.97	387.52
			34.92	407.39				28.58	409.37
								30.15	430.76
22"	558.8		5.56	75.88				30.18	—
		10	6.35	86.5				31.75	452.38
			7.14	97.09				33.32	473.53
			7.92	107.65				34.92	494.89
			8.74	118.5				36.5	515.78
		20	9.52	129.01				36.53	—
			10.31	139.46				38.1	536.89
			11.13	150.23				39.67	557.53
			11.91	160.64	26"	660.4		6.35	102.4
			12.7	171.01				7.14	114.96
		30	14.27	191.65			10	7.92	127.5
			15.88	212.52				8.74	140.4
			17.48	233.26				9.52	152.87
			19.05	253.53				10.31	165.3
			20.62	273.7				11.13	178.1
		60	22.22	294.04				11.91	190.48
			23.83	314.28			20	12.7	202.83
			25.4	334.07				14.27	227.42
			26.97	353.73			30	15.88	252.29
		80	28.58	373.58				17.48	277.03
			30.15	393				19.05	301.25
			31.75	412.61					
			33.32	431.78					

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Size				
Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m
26"	660.4		20.62	325.35
			22.22	349.72
			23.83	373.97
			25.4	397.7
28"	711.2		6.35	110.36
			7.14	123.91
			7.92	137.42
		10	8.74	151.35
			9.52	164.8
			10.31	178.22
			11.13	192.04
			11.91	205.4
		20	12.7	218.73
		30	14.27	245.31
			15.88	272.18
			17.48	298.91
			19.05	325.11
			20.62	351.19
			22.22	377.56
			23.83	403.8
			25.4	429.51
30"	762		6.35	118.31
			7.14	132.85
			7.92	147.36
		10	8.74	162.28
			9.52	176.73
			10.31	191.13
			11.13	205.98
			11.91	220.33
		20	12.7	234.64
		30	14.27	263.18
			15.88	292.06
			17.48	320.81
			19.05	348.97
			20.62	377.02
			22.22	405.4
			23.83	433.65
			25.4	461.33
			26.97	488.88
			28.58	516.75
			30.18	544.5
			31.75	571.68

Size				
Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m
32"	812.8		6.35	126.26
			7.14	141.79
			7.92	157.28
			8.74	173.23
			9.52	188.66
		10	10.31	204.05
			11.13	219.91
			11.91	235.25
			12.7	250.55
			14.27	281.07
		20	15.88	311.95
		30	17.48	342.7
			19.05	372.84
		40	20.62	402.87
			22.22	433.24
			23.83	463.49
			25.4	493.14
			26.97	522.74
			28.58	552.54
34	863.6		30.18	582.31
			31.75	611.45
			6.35	134.22
			7.14	150.72
		10	7.92	167.2
			8.74	184.18
			9.52	200.59
			10.31	216.98
			11.13	233.85
			11.91	250.16
		20	12.7	266.46
		30	14.27	298.94
			15.88	331.83
		40	17.48	364.58
			19.05	396.7
			20.62	428.69
			22.22	461.07
			23.83	493.34
			25.4	524.96
			26.97	556.46
			28.58	588.34
			30.18	620.09
			31.75	651.22

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Size				
Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m
36"	914.4	10	6.35	142.17
			7.14	159.67
			7.92	177.13
			8.74	195.12
			9.52	212.52
		20	10.31	229.89
			11.13	247.78
			11.91	265.09
			12.7	282.36
			14.27	316.82
		30	15.88	351.72
			17.48	386.48
			19.05	420.56
			20.62	454.54
			22.22	488.91
		40	23.83	523.19
			25.4	556.78
			26.97	590.24
			28.58	624.13
			30.18	657.9
			31.75	690.99
38"	965.2		7.92	187.05
			8.74	206.07
			9.52	224.45
			10.31	242.8
			11.13	261.72
			11.91	280.01
			12.7	298.27
			14.27	334.71
			15.88	371.6
			17.48	408.36
			19.05	444.42
			20.62	480.36
			22.22	516.75
			23.83	553.02
			25.4	588.59
			26.97	624.04
40"	1016		28.58	659.92
			30.18	695.69
			31.75	730.76
			7.92	196.99
			8.74	217.01
			9.52	236.38
			10.31	255.72
			11.13	275.65

Size				
Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m
40"	1016		11.91	294.94
			12.7	314.18
			14.27	352.58
			15.88	391.49
			17.48	430.26
			19.05	468.28
			20.62	506.19
			22.22	544.59
			23.83	582.87
			25.4	620.41
			26.97	657.82
			28.58	695.72
			30.18	733.49
			31.75	770.53
42"	1066.8		8.74	227.95
			9.52	248.31
			10.31	268.63
			11.13	289.59
			11.91	309.86
			12.7	330.09
			14.27	370.47
			15.88	411.37
			17.48	452.14
			19.05	492.15
			20.62	532.03
			22.22	572.43
			23.83	612.71
			25.4	652.22
44"	1117.6		26.97	691.6
			28.58	731.51
			30.18	771.29
			31.75	810.3
			8.74	238.9
			9.52	260.25
			10.31	281.56
			11.13	303.53
			11.91	324.77
			12.7	346
			14.27	388.34
			15.88	431.25
			17.48	474.03
			19.05	516.01
			20.62	557.86
			22.22	600.27

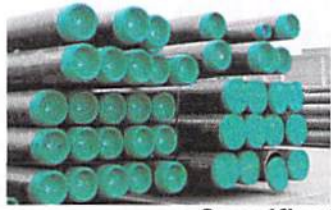


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Size					Size				
Outside Diameter		Wall Thickness		Weight	Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m	Normal Size	mm	Schedule	mm	kg/m
44"	1117.6		23.83	642.56	52"	1320.8		9.52	307.97
			25.4	684.04				10.31	333.23
			26.97	725.4				11.13	359.27
			28.58	767.3				11.91	384.45
			30.18	809.08				12.7	409.63
			31.75	850.07				14.27	459.87
								15.88	510.79
46"	1168.4		8.74	249.85				17.48	561.59
			9.52	272.18				19.05	611.45
			10.31	294.47				20.62	661.2
			11.13	317.46				22.22	711.62
			11.91	339.7				23.83	761.92
			12.7	361.9				25.4	811.3
			14.27	406.23				26.97	860.56
			15.88	451.14				28.58	910.47
			17.48	495.93				30.18	960.27
			19.05	539.87				31.75	1009.15
			20.62	583.12	56"	1422.4		9.52	340.77
			22.22	628.11				10.31	359.06
			23.83	672.39				11.13	387.14
			25.4	715.85				11.91	414.3
			26.97	759.18				12.7	441.44
			28.58	803.09				14.27	495.63
			30.18	846.89				15.88	550.56
			31.75	889.84				17.48	605.36
48"	1219.2		8.74	260.78				19.05	659.18
			9.52	284.11				20.62	712.87
			10.31	307.39				22.22	767.3
			11.13	331.4				23.83	821.61
			11.91	354.62				25.4	874.93
			12.7	377.81				26.97	928.14
			14.27	424.11				28.58	982.06
			15.88	471.02				30.18	1035.87
			17.48	517.81				31.75	1088.69
			19.05	563.73	60	1524		9.52	355.69
			20.62	609.53				10.31	384.89
			22.22	655.93				11.13	415
			23.87	702.24				11.91	444.15
			25.4	747.67				12.7	473.26
			26.97	792.98				14.27	531.39
			28.58	838.89				15.88	590.33
			30.18	884.67				17.48	649.14
			31.75	929.61				19.05	706.9
								20.62	764.55
								22.22	822.98

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		Size		
Outside Diameter		Wall Thickness		Weight
Normal Size	mm	Schedule	mm	kg/m
60"	1524		23.8	881.29
			25.4	938.56
			27	995.7
			28.6	1053.64
			30.2	1111.46
			31.8	1168.23
64"	1626		9.52	379.55
			10.3	410.73
			11.1	442.87
			11.9	473.99
			12.7	505.07
			14.3	567.14
			15.9	630.1
			17.5	692.93
			19.1	754.63
			20.6	816.22
			22.2	878.66
			23.9	940.98
			25.4	1002.2
			27	1063.28
			28.6	1125.22
			30.2	1187.06
			31.8	1247.77

Thickness Tolerance : $\pm 10\%$